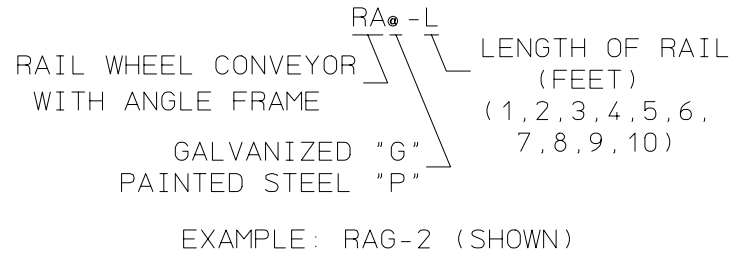


ITEM	QTY	DESCRIPTION	DWG.#	PART#
1	1	RA ANGLE FRAME	GB-039	M00226●-LG
2	SEE CHART	1/4" X 1 1/4" HHCS	P.P.	FSW00158
3	SEE CHART	1/4" CENTER LOCKNUT	P.P.	FSW09102
4	SEE CHART	1 15/16" DIA STEEL SKATEWHEEL	P.P.	BRW04600

NOTES:
 1. IN PLACE OF (●) IN COMPONENT PART NUMBERS SPECIFY "G" FOR GALVANIZED, OR "H" FOR HOT ROLL STEEL.
 2. COMPONENT LENGTH, INCHES: 12, 24, 36, 48, 60, 72, 84, 96, 108, 120

QTY.	CHART
OAL	ITEM#
12"	4
24"	8
36"	12
48"	16
60"	20
72"	24
84"	28
96"	32
108"	36
120"	40

MODEL/PART NO. EXPLANATION



TOLERANCES UNLESS NOTED:
 FRACTIONAL ± 1/32
 0.00 ± 0.03
 0.000 ± 0.005
 ANGLES ± 1°

ROACH MANUFACTURING CORPORATION
 808 HWY 463 NORTH, TRUMANN ARKANSAS 72472

NEXT ASSEMBLY	TITLE	SCALE	DRAWN
-	RA RAIL WHEEL CONVEYOR ASSEMBLY	1/2"=1"	TCM
-	-	-	APPROVED
DATE	MATERIAL	PART NUMBER	DRAWING NUMBER
8-22-91	NOTED	SEE EXPLANATION	GB-127

MODEL: RA

REV #0	NEW ISSUE ERN-217
REV #1	CHANGED PART#'S ECN-1168
REV #2	CHANGED PART#'S ON MODELS TO ADD PAINTED. ECN-1599

