

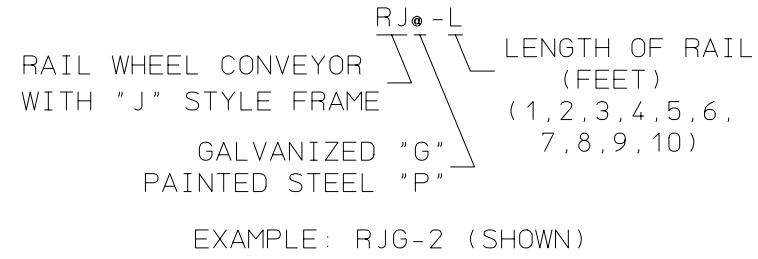
ITEM	QTY	DESCRIPTION	DWG. #	PART#
1	1	RJ CHANNEL FRAME	GB-041	M00900●-LG
2	SEE CHART	1/4" X 2 1/2" HHCS	P.P.	FSW00163
3	SEE CHART	1/4" CENTER LOCKNUT	P.P.	FSW09102
4	SEE CHART	1.187" ALUM. SPACER	P.P.	MCW06013-01
5	SEE CHART	1 15/16" DIA STEEL SKATEWHEEL	P.P.	BRW04600

NOTES:

- IN PLACE OF (●) IN COMPONENT PART NUMBERS SPECIFY "G" FOR GALVANIZED, OR "H" FOR HOT ROLL STEEL.
- COMPONENT LENGTH, INCHES: 12, 24, 36, 48, 60, 72, 84, 96, 108, 120

QTY.	CHART
OAL	ITEM#
12"	4
24"	8
36"	12
48"	16
60"	20
72"	24
84"	28
96"	32
108"	36
120"	40

MODEL/PART NO. EXPLANATION



TOLERANCES UNLESS NOTED:  
 FRACTIONAL ± 1/32  
 0.00 ± 0.03  
 0.000 ± 0.005  
 ANGLES ± 1°

ROACH MANUFACTURING CORPORATION  
 808 HWY 463 NORTH, TRUMANN ARKANSAS 72472

NEXT ASSEMBLY	TITLE	SCALE	DRAWN
-	RJ RAIL WHEEL CONVEYOR ASSEMBLY	1/2"=1"	TCM
-	DATE	MATERIAL	PART NUMBER
-	8-23-91	NOTED	SEE EXPLANATION
-	DRAWING NUMBER		APPROVED
MODEL: RJ			GB-129

REV	DESCRIPTION
#0	NEW ISSUE ERN-219
#1	CHANGED PART#'S ECN-1168
#2	CHANGED PART#'S ON MODELS TO ADD PAINTED. ECN-1599

