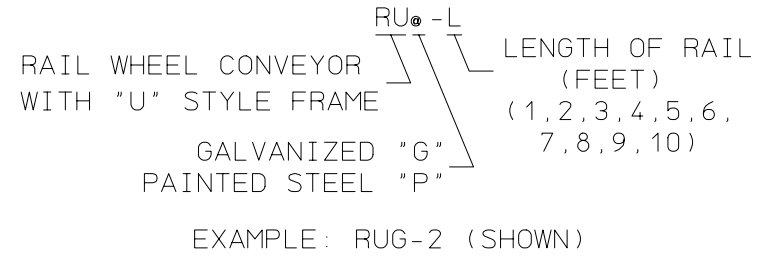


ITEM	QTY	DESCRIPTION	DWG.#	PART#
1	1	RU CHANNEL FRAME	GB-042	M00228 [●] -LG
2	SEE CHART	1/4" X 2 1/2" HHCS	P.P.	FSW00163
3	SEE CHART	1/4" CENTER LOCKNUT	P.P.	FSW09102
4	SEE CHART	0.594" ALUM. SPACER	P.P.	MCW06013
5	SEE CHART	1 15/16" DIA STEEL SKATEWHEEL	P.P.	BRW04600

- NOTES:
- IN PLACE OF (●) IN COMPONENT PART NUMBERS SPECIFY "G" FOR GALVANIZED, OR "H" FOR HOT ROLL STEEL.
 - COMPONENT LENGTH, INCHES: 12, 24, 36, 48, 60, 72, 84, 96, 108, 120

QUANTITY CHART		
	ITEM#	
OAL	2, 3, 5	4
12"	4	8
24"	8	16
36"	12	24
48"	16	32
60"	20	40
72"	24	48
84"	28	56
96"	32	64
108"	36	72
120"	40	80

MODEL/PART NO. EXPLANATION



TOLERANCES UNLESS NOTED:
 FRACTIONAL ± 1/32
 0.00 ± 0.03
 0.000 ± 0.005
 ANGLES ± 1°

ROACH MANUFACTURING CORPORATION
 808 HWY 463 NORTH, TRUMANN ARKANSAS 72472

NEXT ASSEMBLY		TITLE	SCALE	DRAWN
-	-	RU RAIL WHEEL CONVEYOR ASSEMBLY	1/2"=1"	TCM
DATE		MATERIAL	PART NUMBER	DRAWING NUMBER
8-23-91		NOTED	SEE EXPLANATION	GB-130

MODEL: RU

REV #0	NEW ISSUE ERN-220
REV #1	CHANGED PART#'S ECN-1168
REV #2	CHANGED PART#'S ON MODELS TO ADD PAINTED. ECN-1599

